

Technical Data Sheet

Teroson FL+

Pretreatment product
for bonding and sealing applications



Base: Petroleum Spirit

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Product Description

Teroson FL+ is a liquid universal pretreatment product. Base of the product is white spirit (aromatic free and low n-hexane content). It contains no chlorinated hydrocarbons; it is not harmful to car paints when used on a short-term basis.

Teroson FL+ will not inhibit the curing of adhesive/sealants.

Application Areas

Teroson FL+ is mainly used for pretreatment of substrates prior to application of adhesives and sealants. Careful pretreatment of surfaces is essential for a perfect adhesion.

Depending on the basis of the adhesives and sealants Teroson FL+ can also be used for removing / cleaning of tools and contaminated surfaces.

Teroson FL+ has also good properties to remove silicone residues.

Technical Data

Colour:	transparent
Odour:	of white spirit
Density:	approx. 0.74 g/cm ³
Evaporation time on glass, encapsulation or remaining bead:	approx. 2 mins

Preliminary statement

For information about precautionary measures and safety recommendations it is necessary to read the **Safety Data Sheet** before using Teroson FL+. Also, for chemical products exempt from compulsory labelling, the relevant precautions should always be observed.

Product Application

Depending on the degree of contamination, size and shape of the parts to be treated, Teroson FL+ is applied and wiped off with a non-woven tissue or the like. To prevent contamination of the contents in the original packaging, the product should either be poured onto the tissue (Attention: Do not press the tissue against the opening and invert the container!) or transferred to another clean container (metal can or the like). Dispense only the required amount and then reclose the original container immediately.

The pretreated surface must be allowed to dry completely before applying the adhesive or sealant.

Storage

Frost-sensitive	no
Recommended storage temperature	15°C to 25°C
Shelf life	18 months

Packaging

Tin	1 l	IDH-No. 1464259
Canister	10 l	IDH-No. 1471127

Hazard Indications/ Safety Recommendations/ Transport Regulations

see Safety Data Sheet

Important

The data above, particularly the recommendations for application and use of our products is based on our knowledge and experience. Due to different materials and conditions of application which are beyond our knowledge and control we strongly recommend carrying out sufficient tests in order to ensure that our products are suitable for the intended process and applications. Except for wilful acts any liability based on such recommendations or any oral advice is hereby expressly excluded.

This Technical Data Sheet supersedes all previous editions.

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