



Jason Hodges is Adbri's DIY landscaping expert. With over 20 years experience as a landscaper and more recently, an international award winning landscape designer. I'm proud to use Adbri's range of quality concrete products

JASON HODGES

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## Australia's Leading Masonry Manufacturer

Adbri produces an innovative range of architecturally inspired concrete products for use in all residential and commercial landscaping applications. This premium range of concrete retaining walls and garden edging products are proven performers and can be used to enhance your home.

Adbri has a retaining wall or garden edging solution for every landscaping project.

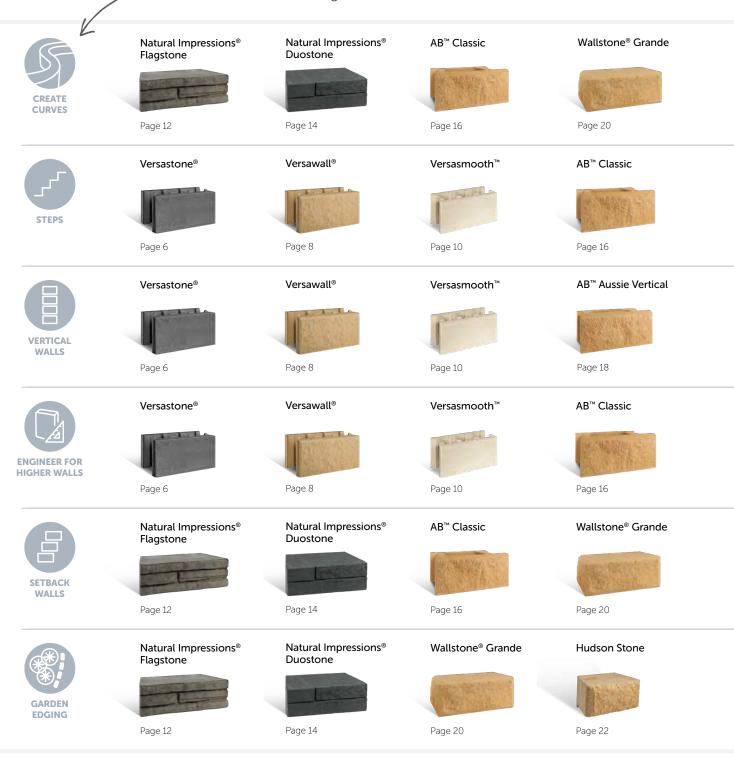
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## Your Retaining Wall Selection Guide

Look for these icons throughout the brochure

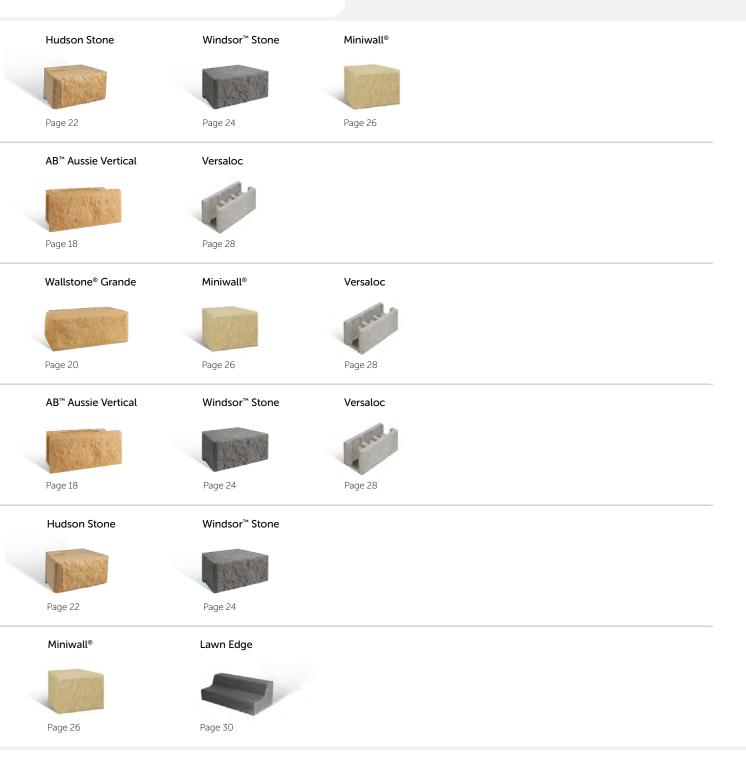


It's important to select the right product for your project, to do the job once and to do it well.

### DID YOU KNOW ...

All of Adbri Masonry's retaining wall products can be used to create a fire pit, however a minimum 500mm of clear distance between the flame and the rear of the block must be maintained at all times.



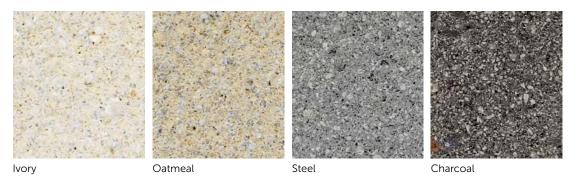


Remember to check with local council for engineering requirements.



## Versastone®

These specialty blocks feature a premium, exposed aggregate surface texture which will enhance the visual appeal of your home and garden.



Due to natural variations in the raw materials we use, colours may vary from batch to batch. Always sight a physical sample before purchase.



- DIY-friendly with specialty lugs and joints for easier stacking
- Specialty corner units and cap form a complete system
- Space saving, vertical construction
- Unique shot blast surface texture

Maximum Unreinforced Height - 600mm + cap (3 courses) or up to 1200mm + cap (6 courses) with No Fines Concrete





## Versawall®

The Versawall<sup>®</sup> system is a DIY dream with interlocking joints and stacking lugs making installation easier than ever before. Build vertical walls to 800mm without reinforcement or reach 1400mm high with engineering and No Fines Concrete.



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Traditional look with large rock face texture

- ✓ Space saving, vertical construction
- ✓ Specialty corner units and cap form a complete system
- ✓ DIY-friendly with lugs and joints for easier stacking

Maximum Unreinforced Height - 800mm + cap (4 courses) or up to 1400mm + cap (7 courses) with No Fines Concrete





## Versasmooth

Versasmooth<sup>™</sup> blocks are DIY-friendly and perfect for creating contemporary garden walls with a modern, smooth face on each block.



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- Budget friendly with smooth, render-look surface texture
- Specialty corner units and cap form a complete DIY system
- ✓ Space saving, vertical construction
- Great for garden and retaining walls, corners, stairs and seating walls

Maximum Unreinforced Height - 600mm + cap (3 courses) or up to 1200mm + cap (6 courses) with No Fines Concrete





# Natural Impressions® Flagstone

These premium garden wall blocks replicate the beautiful look of natural stacked stone. The patented rear lip provides ease of installation, with the durability of concrete to deliver a superior result for your project.



Due to natural variations in the raw materials we use, colours may vary from batch to batch. Always sight a physical sample before purchase.



- DIY blocks feature a 'rear lip' which makes them easy to stack
- Varying face profiles mean walls take on a truly random, natural appearance
- Blended colours for a more natural stone look
- Create beautiful serpentine arcs as well as easy curves and straight walls

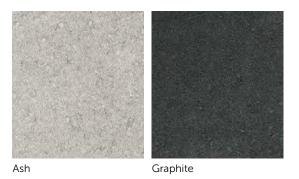
Maximum Unreinforced Height - 700mm + cap (7 courses) or up to 1500mm + cap (15 courses) with reinforcement





## Natural Impressions® Duostone

Duostone blocks are a fusion of ultra-modern smooth surfaces with the timeless appeal of textured natural stone to create beautiful walls. Choose Duostone for statement walls and enjoy this architectural feature in your home.



Due to natural variations in the raw materials we use, colours may vary from batch to batch. Always sight a physical sample before purchase.



- Each block features contrasting smooth and textured elements
- Highly desirable natural stone-like aesthetic
- Complementary colours including the ultra rich Graphite colour
- Create beautiful serpentine arcs as well as easy curves and straight walls

Maximum Unreinforced Height - 700mm + cap (7 courses) or up to 1500mm + cap (15 courses) with reinforcement





## AB<sup>™</sup>Classic

These traditional set back retaining wall blocks feature a large block face for contemporary styling and easy installation. They are an ideal choice when building your own retaining walls and ideal for gentle curves.



Due to natural variations in the raw materials we use, colours may vary from batch to batch. Always sight a physical sample before purchase.



Horizontal bevels look great in finished walls

- ✓ Specialty corner and block capping units
- Create straight walls, corners and gentle curves with ease
- ✓ Build your own unreinforced walls to 1000mm

Maximum Unreinforced Height - 1000mm + cap (5 courses) or up to 2600mm + cap (7 courses) with reinforcement. Manufactured with a 6° setback Consult your local council for all walls over 800mm in height





# AB<sup>™</sup> Aussie Vertical

These durable concrete retaining wall blocks are ideally suited to reclaiming sloped land.



Due to natural variations in the raw materials we use, colours may vary from batch to batch. Always sight a physical sample before purchase.



- ✓ Horizontal bevels frame block face
- Speciality corner and block capping units
- Create straight walls, corners and gentle curves with ease
- Highly desirable oversized block size for premium aesthetic

Maximum Unreinforced Height - 600mm + cap (4 courses) or up to 2600mm + cap (13 courses) with reinforcement. Manufactured with a 1° setback Consult your local council for all walls over 800mm in height





# Wallstone® Grande

With four bevelled edges, these block walls have a contemporary feel, making them the ideal solution for backyard retaining walls.



Due to natural variations in the raw materials we use, colours may vary from batch to batch. Always sight a physical sample before purchase.



Maximum Height - 600mm + cap (4 courses)





# Hudson Stone

Hudson Stone is an attractive, DIY-friendly garden edging block which is perfect for creating garden beds and borders. These blocks are easy to handle and simply stack on top of one another to create curved or straight edges.



Due to natural variations in the raw materials we use, colours may vary from batch to batch. Always sight a physical sample before purchase.



- ✓ Easy to handle, DIY-friendly edging block
- the garden bed
- Blocks feature a 'rear lip' which makes blocks easy to stack

Maximum Height - 300mm (3 courses)





# Windsor<sup>™</sup> Stone

Build retaining walls to 1 metre in height without reinforcement. This high performing wall boasts a unique, "crunched-face" surface texture with the aesthetic of natural stone. Windsor™ Stone is the block needed for any job which requires additional height.



Due to natural variations in the raw materials we use, colours may vary from batch to batch. Always sight a physical sample before purchase.



- Blocks feature "crunched" stone-like texture for natural look
- Heavy duty blocks allow you to build to 8 courses high without reinforcement

✓ No cap required to finish walls

 DIY blocks feature a 'rear lip' which makes blocks easy to stack

### Maximum Unreinforced Height - 1040mm (8 courses) or up to 1950mm (15 courses) with reinforcement



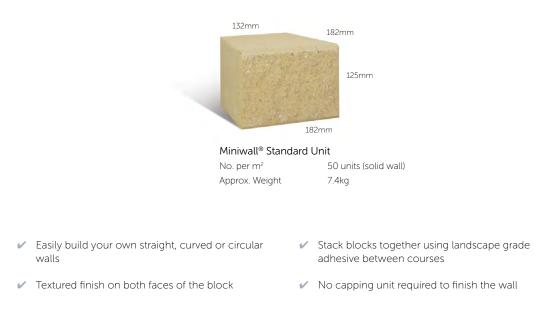


## Miniwall®

Create curves, straight walls and full circles with this light weight, DIY-friendly garden block. Miniwall has a finished, split face texture on both faces of the block which means you can create walls, edges and circles that look good from every angle.



Due to natural variations in the raw materials we use, colours may vary from batch to batch. Always sight a physical sample before purchase.



Maximum Unreinforced Height - 500mm (4 courses)





## Versaloc® 200mm Series

This dry stack walling system is an innovative solution for residential landscaping projects. No mortar is required and blocks easily stack on top of each other ensuring quick and easy wall construction.



190mm 190mm 190mm 190mm 390mm 200mm 200mm 200mm 200mm 40mm 400mm 400mm 390mm 200mm 190mm Versaloc<sup>®</sup> Corner Unit Versaloc<sup>®</sup> Half End Unit Versaloc<sup>®</sup> Standard Unit Versaloc<sup>®</sup> End Unit 50.31 Grey Capping No. per m<sup>2</sup> 12.5 units No. per m<sup>2</sup> No. per m<sup>2</sup> No. per m<sup>2</sup> No. per l/m 2.56 units Approx. Weight 15.6kg Approx. Weight 19.09kg Approx. Weight 15.38kg Approx. Weight 9.01kg Approx. Weight 6.99kg Right corner shown. Available in left and right hand units. Specialty corner end units and caps Budget friendly DIY wall

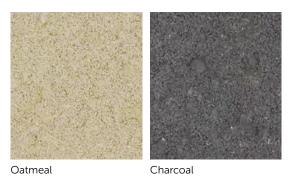
> Maximum Unreinforced Height - 600mm + cap (3 courses) or up to 1200mm + cap (6 courses) with reinforcement Consult your local council for all walls over 800mm in height





# Lawn Edge

Separate your lawn from the garden bed, stop turf runners from creeping into your plants and create well defined zones with this easy to install, light-weight edging brick.



Due to natural variations in the raw materials we use, colours may vary from batch to batch. Always sight a physical sample before purchase.

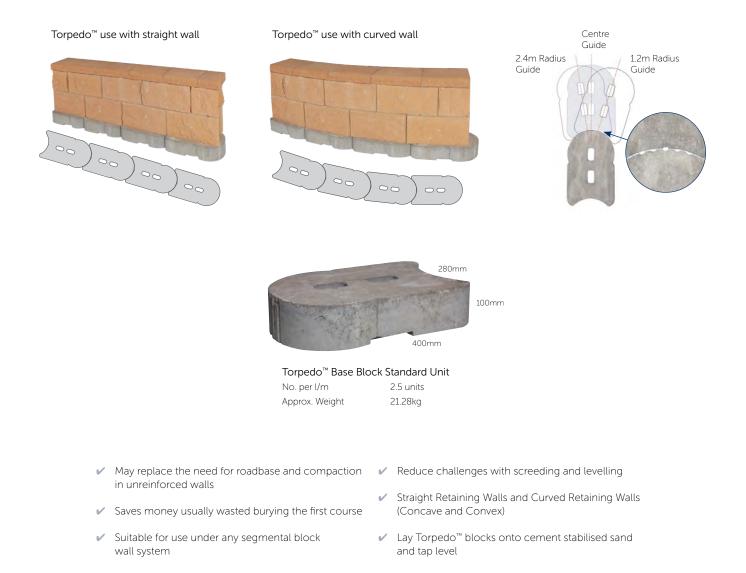


- Versatile DIY-friendly garden edging unit for use in home gardening projects
- Separate the lawn from the garden bed
- Lay two ways for high edge or mowing strip
- Lay 2 units together to create a channel or gutter through your garden



# Torpedo<sup>™</sup> Base Block

The Torpedo<sup>™</sup> Base Block is the quickest and easiest way to take the guesswork out of wall construction by providing a simple and time saving method for creating durable and level foundations.







### How to Build a Retaining Wall



Before you commence any retaining wall project over 800mm in height, please check your local council specific design requirements. Council regulations may require walls over a certain height to be designed and certified by a qualified engineer.

### YOUR CHECKLIST

- Safety gear (breathing, hand and eye protection)
- Wheel barrow
- Shovel
- ✓ Tape measure
- String line

- Pegs or stakes
- Spirit level
- Walling blocks
- Plate compactor
- ✓ Broom

- Drainage agpipe
- Crushed roadbase (for base)
- Brick saw (for cutting block)
- 10-20mm drainage aggregate (for backfill)

### General Step by Step Guide

Flexible Base (using either compacted roadbase or Torpedo<sup>™</sup> blocks)

Wall installation may vary from product to product

### STEP 1 Marking Out

Using marking paint and string line, mark out the line of your wall.



### STEP 2 Excavation

Remove soil and turf to excavate trench.

**TIP** Always call Dial Before You Dig on 1100 before excavating.

### STEP 3 Preparing the Footing

Bring in roadbase and compact before screeding a sand and cement mix bed.





### STEP 4 Laying the First Course

Start at either the lowest point, or the most visible section of your wall.

Place blocks and check for level side to side and front to back.



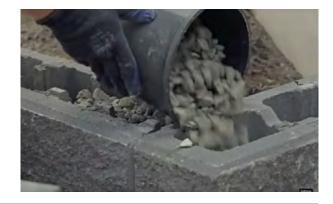
### STEP 5 Infill and Backfill with Aggregate

When using cored blocks it's vital you infill the cores in each block with free draining aggregate like blue metal.

You must also backfill with the same aggregate behind your wall to form a drainage column.

### STEP 6 Drainage agpipe

It's imperative your wall does not have water pressure massing behind it. Install a drainage agpipe and divert water away from back of wall.





### STEP 7 Laying subsequent courses

Continue laying blocks and be sure to remove debris from top and bottom of blocks with a brush and check for level.

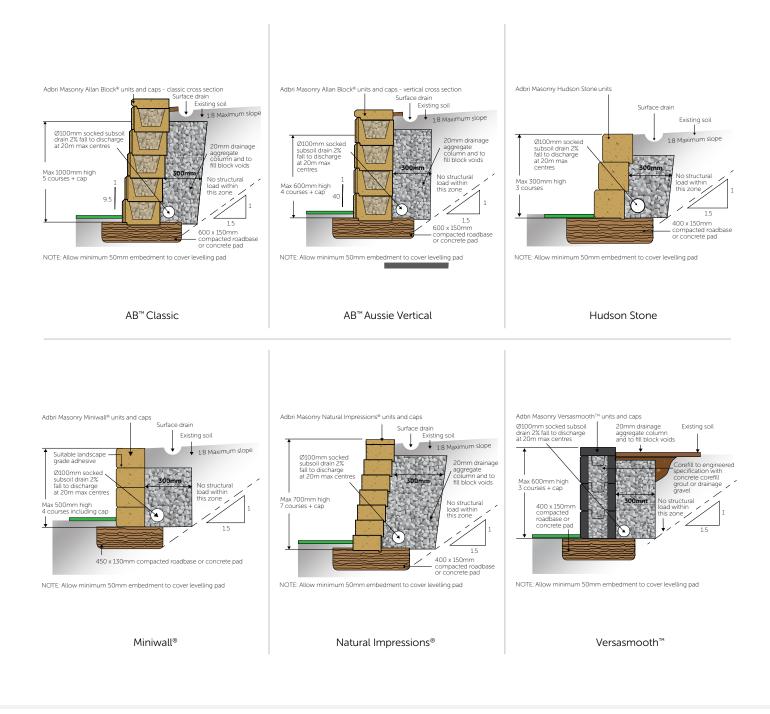


### STEP 8 Finishing the wall

Finish the wall neatly with wall caps where required. Bring in soil to finish behind the wall.



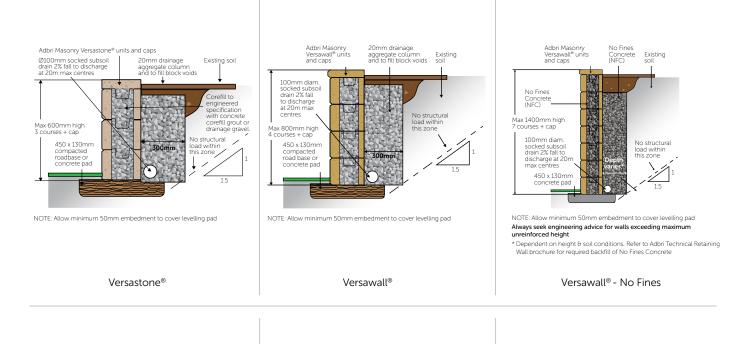
## Typical Installation Details

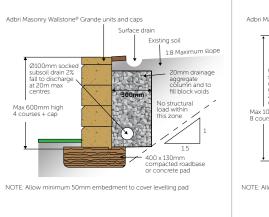


#### NOTES

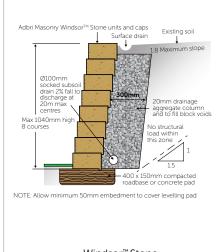
All cross sectional diagrams are not to scale.

- All retaining walls are designed to CMAA document .MA53 (Segmental Concrete Gravity Retaining Walls Design and Construction Guide).
- All retaining walls shall comply with AS 4678 Structure Classification A.
- These diagrams are only applicable to retaining walls that incorporate an impermeable surface membrane and drainage system such that there can be no ingress of any water into the soil behind the retaining wall.
- These diagrams are applicable to cuts in insitu soils. The diagrams are not applicable to cohesive fill.
- All retaining walls are designed for an imposed surcharge load of 2.5 kPa. If imposed loads greater than 2.5 kPa are expected, these designs will not be appropriate.
- Levelling pad: a levelling pad may consist of compacted material (5% cement stabilised crushed rock) for wall heights up to 800mm. Walls over 800mm high must use 20MPa concrete for the levelling pad.
- This design information is a guide only. For walls exceeding the nominated heights as above, please refer to the Retaining Wall Systems Technical Brochure. Walls exceeding maximum heights shown will need to be designed and certified by a qualified engineer. Please consult your local council to confirm if you require council approval for your proposed retaining wall.





Wallstone<sup>®</sup> Grande



Windsor<sup>™</sup> Stone



### Store Locations:

- CAMPBELLFIELD: 1596 Sydney Rd 9359-6028
- 9510-1080
  TAYLORS LAKES: 43 Melton Hwy

#### 9390-8100

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Landscape Solutions Retaining Walls (Victoria) - July 2019 - ABM5040 Adbri Masonry Pty Ltd | ABN: 31 009 687 521

Allan Block<sup>®</sup>, Miniwall<sup>®</sup>, Natural Impressions<sup>®</sup> Duostone, Natural Impressions<sup>®</sup> Flagstone, Torpedo<sup>™</sup>, Versasmooth<sup>™</sup>, Versastone<sup>®</sup>, Versawall<sup>®</sup>, Wallstone<sup>®</sup> Grande, Windsor<sup>™</sup> Stone and the Adbri Masonry logo are registered trademarks of Adbri Masonry Pty Ltd



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